



CERTIFICATE

No. ISK-24-25-042

TÜV Technische Überwachung Hessen GmbH

Bereich Industrie Service

we hereby certify that the company



TIRA GmbH

Eisfelder Str. 23/25

D-96528 Schalkau

has established and applies a quality system according to

DIN EN ISO 3834-2

Comprehensive quality requirements

was audited and accepted.

The scope of this approval and other details are described
in our Technical Report No. **E10419800-2025** from 2025-08-22.

The certificate is valid until 2028-08

Kassel, 2025-08-25

TÜV Technische Überwachung Hessen GmbH
Sector Industry Service

A handwritten signature in blue ink, appearing to read 'Stidronski', written over a horizontal line.

Certifiers Industrie Service

F. Stidronski





Annex to Certificate No.: ISK-24-25-042

Welding production facility	TIRA GmbH Eisfelder Str. 23-25 96528 Schalkau
Scope of Application	Development, production, sales and service of material, balancing, vibration testing technology as well as production of mechanical components and assemblies. Manufacture of welded assemblies and steel structures Wall thickness: 3,0 to 100mm
Dimensions of components	Length to 8m Diameter to 2,5m
Welding supervisor	Konrad Kunze (SFM) Uwe Bähring (SFM) Michael Vetter (SFM)
Welding process	
acc. to EN ISO	Base material group(-s)
4063	acc. to CEN ISO/TR 15608
135	1.1, 1.2 ReH \leq 355 MPa
131	21-23
141	1.1, 1.2 ReH \leq 355 MPa 21-23
912	31 21 – 22 (C-C) 31 (D-D) 21 -31 C-D
916	21 – 22 (C-C) 31 (D-D) 21 -31 C-D
942	21 – 22 (C-C) 31 (D-D) 21 -31 C-D

